



**KIT PART NUMBERS 6310009, 6350004**  
**INSTRUCTIONS FOR INSTALLING A MIXING BOWL HEATER IN:**  
**EUROTWIN MERCHANDISER (MODEL 631), HOT DRINK CENTER (MODEL 635),**  
**EURODRINK (MODEL 636), AND GPL HOT DRINK (MODEL 638)**

This kit will enable your Merchandiser to deliver a hot drink at the proper temperature.

**CHECK THE PARTS RECEIVED IN THE KIT WITH THE PARTS LIST IN THESE INSTRUCTIONS. IF ANY PARTS ARE MISSING, CONTACT THE NATIONAL VENDORS PARTS DEPARTMENT IMMEDIATELY.**

Read these instructions carefully before installing the kit.  
Keep these instructions for part numbers and for future reference.

***IMPORTANT NOTE***

***Make sure that the front-mounted mixing bowl exhaust system is in place in the machine prior to installing this kit.***

This kit contains the following :

<b>PART NUMBER</b>	<b>DESCRIPTION</b>	<b>QUANTITY</b>
1451097	SCREW - #8-32 X .31 HEX HD. TF - BLACK	1
2206028	THUMBSCREW - SIDEWALL	2
3157060	SCREW - GROUND	1
6310010	INSTRUCTIONS - KIT	1
6361030	HEATER ASSEMBLY, 230 VOLT (6310009 ONLY)	1
6361045	HEATER ASSEMBLY, 115 VOLT (6350004 ONLY)	1



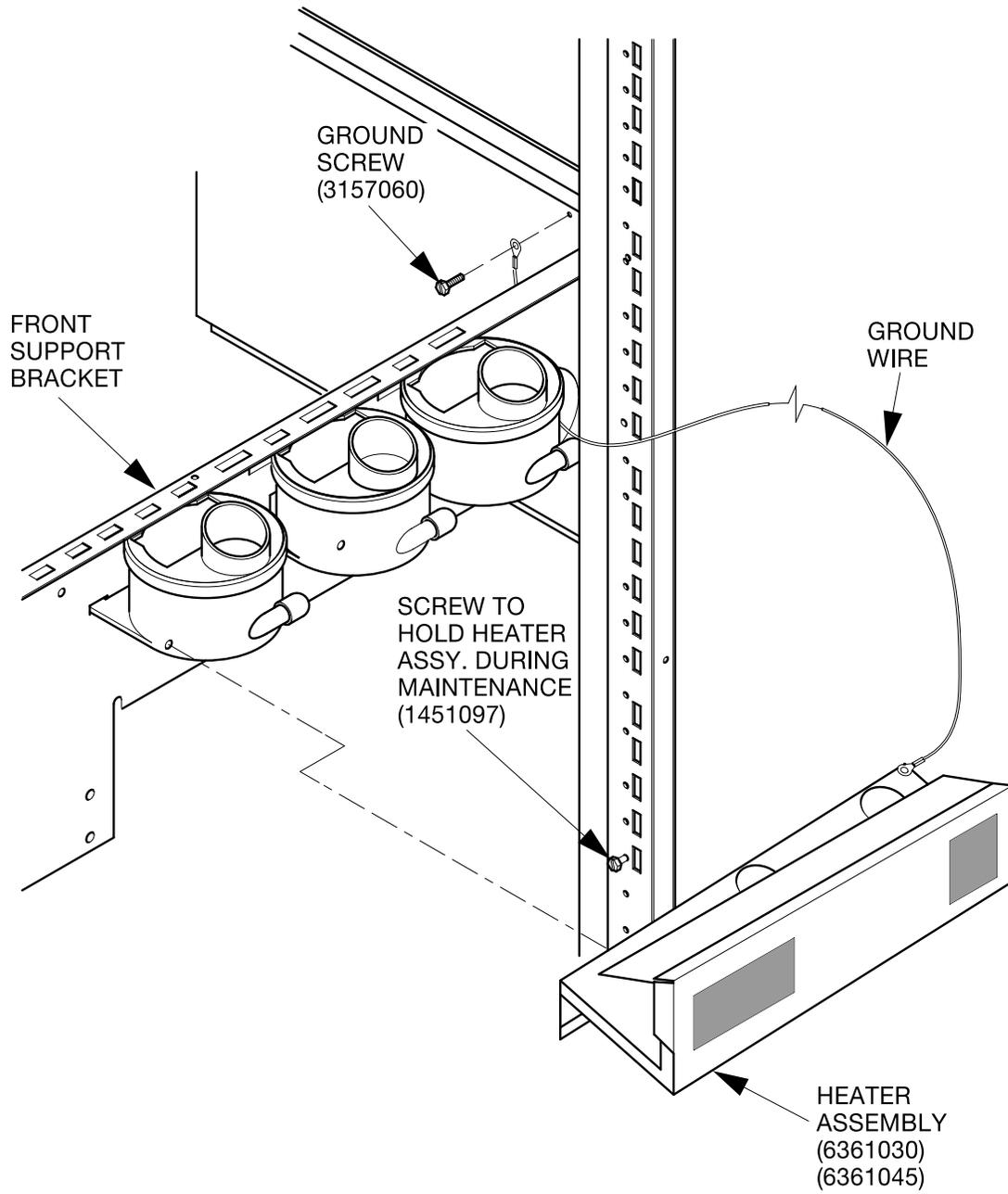
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## Part I. Prepare the machine:

1. Unplug the machine from its power source.

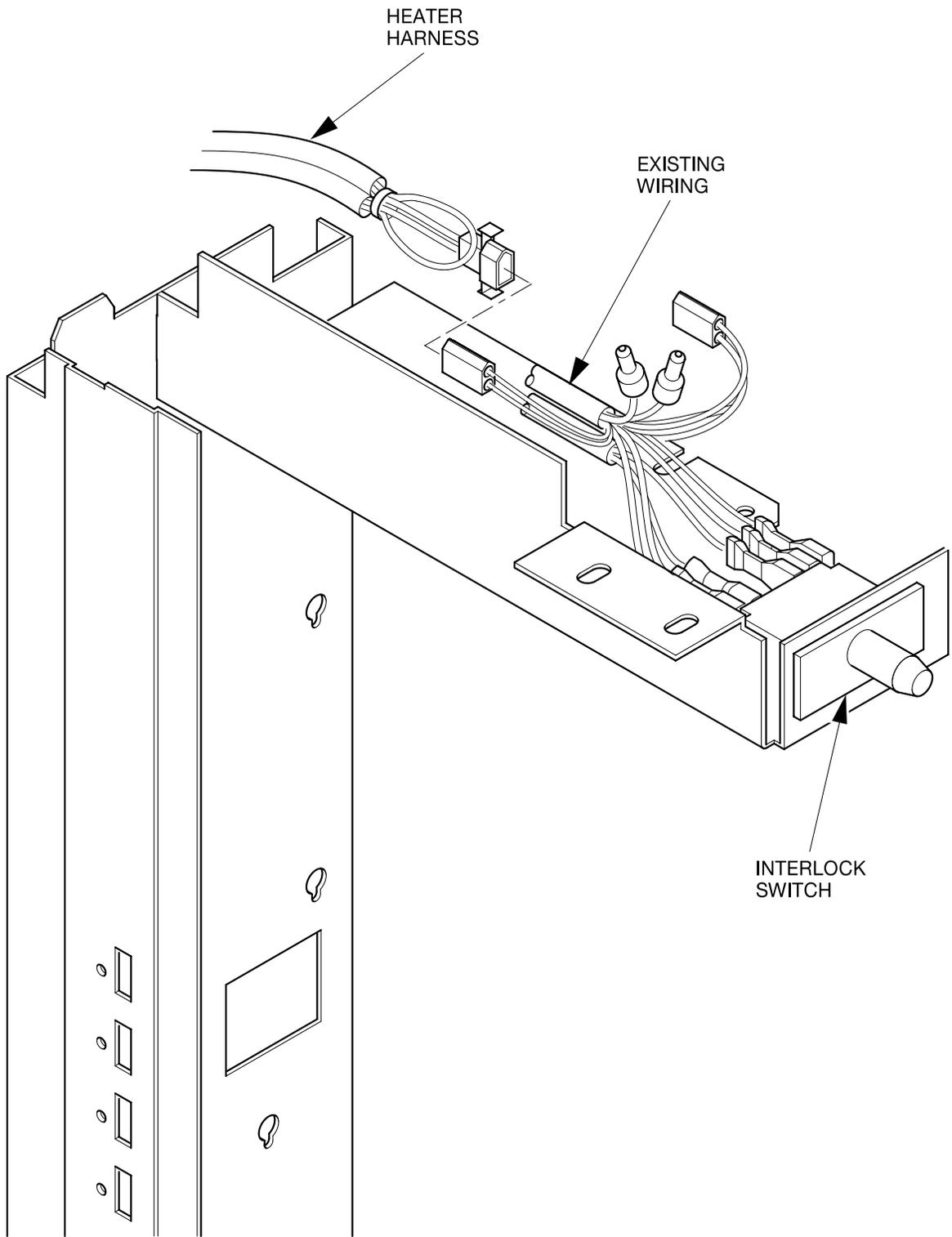
## Part II. Install the mixing bowl heater:

1. (See Figure 1.) Remove the standard tube support bracket.
2. Mount the heater assembly (6361030 or 6361045) to the front canister support bracket, as shown. Secure with two thumbscrews (2206028).
3. (See Figure 2.) Remove the two screws holding the cabinet high voltage interlock switch. Drop the switch and cover down to gain access to the interior of the switch cover.
4. From the rear of the monetary panel, pass the end of the heater harness (part of heater assembly 6361030 or 6361045) with the single connector into the interlock switch cover.
5. Connect the heater harness to one of the unused 2-pin connectors inside the interlock switch cover.
6. Replace the interlock switch and cover.
7. Route the heater harness down the rear of the monetary assembly and connect the other end to the two heaters. Secure the heater harness at various intervals using tie wraps.
8. (See Figure 1.) Install screw (1451097) in the position shown. This screw will be used to hang the mixing bowl heater assembly on when performing maintenance on the machine.
9. Connect the loose end of the ground wire from the heater assembly to the cabinet as shown, using one ground screw (3157060).



636pk006

Figure 1



636pk004

Figure 2